Address for User Panel’s Buttons and Indicators

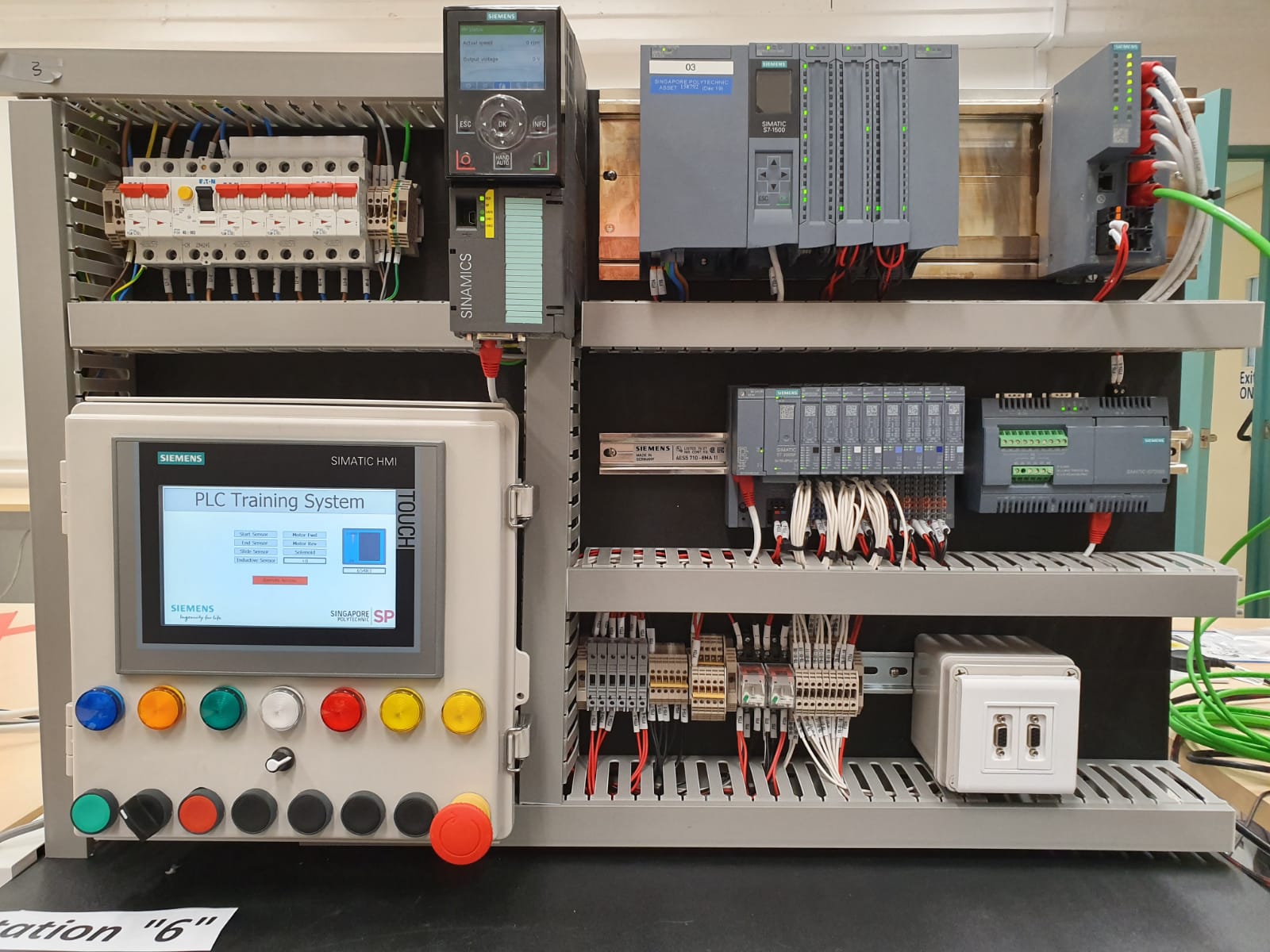


PB1 Selector PB2 PB3 PB4 PB5 PB6 ESTOP  
%I126.7 .6 .5 .4 .3 .2 .1 .0

Potentiometer %IW128

%Q128.6 .5 .4 .3 .2 .1 .0  
 LED1 LED2 LED3 LED4 LED5 LED6 LED7

IP address and Profinet Device Names



Drive\_2  
192.168.0.7

Switch\_1  
192.168.0.2

PLC\_1  
192.168.0.1

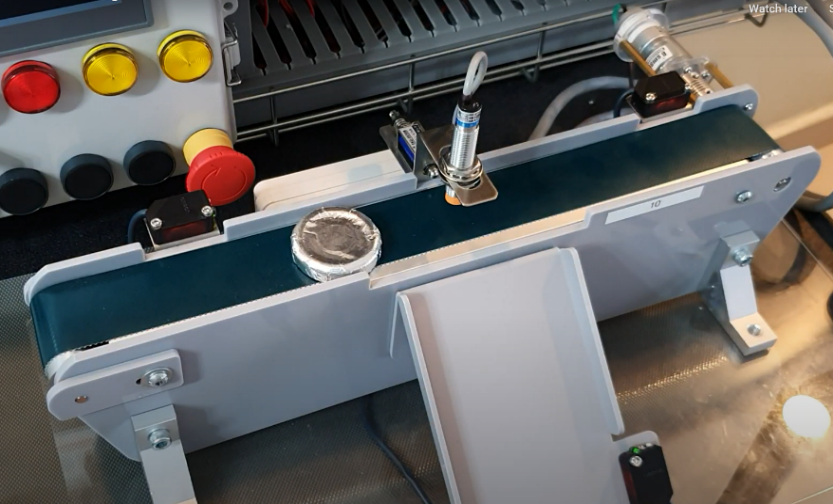
IO device\_1 **192.168.0.4**

HMI\_1  
192.168.0.5

Address for Conveyor System

Sensor\_Inductive  
%I127.3

**Motor\_FWD %Q129.0  
Motor\_REV %Q129.1**



**Solenoid  
%Q129.2**

Sensor\_Start  
%I127.1

Sensor\_Slide  
%I127.0

Sensor\_End  
%I127.2